

UPCERA



CAD/CAM WAX

Reliable Materials Expert



CAD/CAM Wax

- Burned without Residue
- Easy Milling without Deformation

Technical Parameters	Melting point	110-115°C
	Hardness	45-55°
	Coefficient of thermal expansion	5%

Chemical Composition	Polyethylene wax	12.7%
	Synthetic wax	85%
	Others	2.3%

Specifications	Universal type	Fluorescent green, blue, white, black-grey, beige
	Esthetics wax	White, A2, A3 and other common colors
	Recommend milling parameters	Spindle speed:18000r/min Cutter Loading in Rough Machining: 0.2mm Cutter Loading in Fine Machining: 0.05mm